



**SCHMALE**  
**DURATE**



## HIGH-END SOLUTIONS for making up bed linen

The brand **SCHMALEDURATE** has become the reference in automatic manufacturing solutions for home textiles world-wide. The application of the most innovative technology allows for a perfect symbiosis of top quality and highest performance values.

The first automatic longitudinal hemming machine had already been developed by Schmale in the '50s. At that time a revolutionary idea and the origin of automatic home textile manufacturing – today globally one of the most established machines in the industry. The latest versions of the entire machine program are the result of almost seven decades of continuous development since the first production model.

Thus, it is not without reason that **SCHMALEDURATE** still sets the standards for both performance and quality in the 21st century.

The latest generation of bed linen machines with its all new modular machine concept has constantly been finetuned and extended ever since its introduction to the market.

Offering a great range of different options for all requirements, the installations made by **SCHMALEDURATE** are first choice for production of all sorts of bed linen articles such as flat sheets, duvet covers, pillow cases and more.





## 01 Flat sheets



- Drawing in of the fabric web
- Longitudinal hemming
- Cross cutting
- Label insertion
- Cross hemming
- Stacking flat sheets

# 650

## 02 Duvet covers



- Drawing in of two fabric webs
- Longitudinal hemming both layers
- Head seam and folding closure
- Cross cutting
- Sewing up sides
- Stacking duvet covers

# 653

## 03 Pillow cases



- Drawing in of the fabric web
- Longitudinal hemming
- Folding pillow and closure
- Cross cutting
- Sewing up sides
- Stacking pillow cases

# 654

## 04 Folding



- Drawing in of bed linen articles
- Cross folding
- Card board instertion
- Longitudinal folding
- Folding to final size
- Stacking

# 143

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